Single phase, duplex demand dose or timed dose, float or C-Level™ sensor controlled system for pump control and system monitoring.

The IFS duplex control panel is designed to control two (alternating) 120, 208, 240 VAC single phase pumps in water and sewage installations. The panel features an easy-to-use touch pad with display on the inner door for programming and system monitoring. The alternating action equalizes pump wear. In addition to the alternating pump control, this system provides override control should either pump fail.

The panel configuration can be easily converted in the field to either a timed dose or demand dose.

The optional C-Level™ sensor is a pressure transducer that senses the liquid level in the tank and sends a signal to the IFS panel. Pump activation levels can be adjusted by using the panel touch pad. C-Level™ CL40 sensor operating range is 3-39.9 inches (7.6-101.3 cm). C-Level™ CL100 operating range is 3-99.5 inches (7.6-252.7 cm).

**TOUCH PAD FEATURES**

A. **Level Status Indicators** illuminate when floats or set points are activated. Alarm will activate if a float operates out of sequence.

B. **HOA (Hand-Off-Automatic) Buttons** control pump mode with indication. Hand mode defaults to Automatic when stop level or redundant off level is reached.

C. **Pump Run Indicators** will illuminate when pumps are called to run.

D. **Lead/Lag Selector** toggles pump operation (alternate 1-2 and 2-1).

E. **LED Display** shows system information including: level in inches or centimeters (C-Level™ only), mode, pumps elapsed time (hh:mm), events (cycles), alarm counter, float error count, timed dose override counter (timed dose only), and ON/OFF times (timed dose only).

F. **NEXT Push Button** toggles display.

G. **UP and SET Push Buttons** set pump ON/OFF times (timed dose only) and activation levels (C-Level™ only).

**PANEL COMPONENTS**

1. **Enclosure** measures 12x10x6 inches (30.48x24.4x15.24) NEMA 4X (ultraviolet stabilized thermoplastic, padlockable with integral mounting flanges, drip shield, (2) heavy duty cover latches, and stainless steel ¼ turn set screw; for outdoor or indoor use). Note: added options, voltage, and amp range selected may change enclosure size and enclosure features, and component layout.

2. **Red Alarm Beacon** provides 360° visual check of alarm condition.

3. **Exterior Alarm Test/Normal/Silence Switch** allows horn and light to be tested and horn to be silenced in an alarm condition. Alarm automatically resets once alarm condition is cleared.

4. **Alarm Horn** provides audio warning of alarm condition (83 to 85 decibel rating).

5. **Circuit Breakers** (optional) provide pump disconnect and branch circuit protection.

6. **Power Relays** control pump by switching electrical lines. Definite purpose contactors used when pump full load amps are above 15.

7. **Float Connection Terminal Block**

8. **Incoming Control/Alarm Power & Pump Terminal Block**

9. **Control Power Indicator/Fuse** indicator light illuminates if control power is present in panel. Alarm activates if control fuse is blown.

10. **Alarm Power Indicator/Fuse** indicator light illuminates if alarm power is present in panel.

11. **Ground Lug**

**NOTE**: Schematic/Wiring Diagram and Pump Specification Label are located inside the panel on enclosure cover.

**FEATURES**

- Entire control system is UL Listed to meet and/or exceed industry safety standards
- Dual safety certification for the United States and Canada
- Standard package includes:
  - **Demand Dose** - three 20' control switches
  - **Timed Dose** - two 20' control switches
- Available with EZconnex® float system
- Complete with step-by-step installation instructions
- Five-year limited warranty
- One-year limited warranty on C-Level™ Sensor

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California Prop 65 requires the following: WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

SEE REVERSE SIDE FOR ORDERING INFORMATION.
### MODEL IFS

**MODEL TYPE**

- 3 = DPLX Timed Dose (includes option 8AC standard)...
- 4 = DPLX Demand Dose (includes option 8AC standard)...

**ALARM PACKAGE**

- 1 = Alarm package (includes test/normal/silence switch, fuse, red light & horn)...

**ENCLOSURE RATING**

- W = NEMA 4X...

**STARTING DEVICE**

- 1 = 120/208/240 VAC...
- 9 = 120 VAC...

**PUMP FULL LOAD AMPS**

- 0 = 0-7 FLA...
- 1 = 7-16 FLA...
- 2 = 15-20 FLA...

**PUMP DISCONNECTS**

- 0 = No pump disconnect...
- 4 = Circuit breaker(s)...

**SWITCH APPLICATIONS**

- H = Floats (Timed dose = timer enable and alarm / Demand dose = stop, start, and lag/Alarm)...
- E = EZconnex® float switch system (select 34 or 35 option)...
- X = No floats...
- C = C-Level™ sensor (must select 24 or 29 option)...

**OPTIONS Listed below**

<table>
<thead>
<tr>
<th>CODE</th>
<th>DESCRIPTION</th>
<th>LIST PRICE</th>
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<tbody>
<tr>
<td>1J</td>
<td>Duo alarm inputs</td>
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<tr>
<td>3A</td>
<td>Alarm flasher</td>
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<td>3B</td>
<td>Manual alarm reset</td>
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<tr>
<td>3E</td>
<td>High water alarm float (must select 17 option)</td>
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<tr>
<td>4A</td>
<td>Redundant off float (select option 4D if floats are required)</td>
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<tr>
<td>4D</td>
<td>Redundant off float (must select 4A option)</td>
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<tr>
<td>6A</td>
<td>Auxiliary alarm contacts, Form C</td>
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<tr>
<td>8AC</td>
<td>Display board includes ETM counter, events (cycles) counter, alarm counter, and override counter (timed dose only). (Included as standard)</td>
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<tr>
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<td>Lockable latch - NEMA 4X (Included as standard)</td>
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<td>10K</td>
<td>Anti-condensation heater</td>
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<td>11C</td>
<td>NEMA 1 alarm panel (must select option 6A)</td>
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<tr>
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<td>NEMA 4X alarm panel (must select option 6A)</td>
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<td>15A</td>
<td>Control / Alarm circuit breaker</td>
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**TOTAL LIST PRICE**

- Base
- Base
- Base
- Base

- Total Options
- Total Options

**Note:** Pump down applications only.

*Industry practices suggest that a secondary device, such as a float switch, be used for redundant activation of the high level alarm and pump shut off.*

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