Three phase, duplex demand dose or timed dose, float or C-Level™ sensor controlled system for pump control and system monitoring.

The IFS duplex control panel is designed to control two (alternating) 208, 240 or 480 VAC three phase pumps in water and sewage installations. The alternating action equalizes pump wear. In addition to the alternating pump control, this system provides override control should either pump fail.

The panel features an easy-to-use touch pad with display on the inner door for programming and system monitoring. The panel configuration can be easily converted in the field to either a timed dose or demand dose.

The optional C-Level™ sensor is a pressure transducer that senses the liquid level in the tank and sends a signal to the IFS panel. Pump activation levels can be adjusted by using the panel touch pad. C-Level™ CL40 sensor operating range is 3-39.9 inches (7.6-101.3 cm). C-Level™ CL100 operating range is 3-99.5 inches (7.6-252.7 cm).

**TOUCH PAD FEATURES**

A. **Level Status Indicators** illuminate when floats or set points are activated. Alarm will activate if a float operates out of sequence.

B. **HOA (Hand-Off-Automatic) Buttons** control pump mode with indication. Hand mode defaults to Automatic when stop level or redundant off level is reached.

C. **Pump Run Indicators** will illuminate when pumps are called to run.

D. **Lead/Lag Selector** toggles pump operation (alternate 1-2 and 2-1).

E. **LED Display** shows system information including: level in inches or centimeters (C-Level™ only), mode, pumps elapsed time (hh:mm), events (cycles), alarm counter, float error count, timed dose override counter (timed dose only), and ON/OFF times (timed dose only).

F. **NEXT Push Button** toggles display.

G. **UP and SET Push Buttons** set pump ON/OFF times (timed dose only) and activation levels (C-Level™ only).

**PANEL COMPONENTS**

1. **Enclosure** base measures 16 X 14 X 6 inches (40.64 X 35.56 X 15.24 cm). NEMA 4X (ultraviolet stabilized thermoplastic with removable mounting feet for outdoor or indoor use). **Note:** Options, voltage, and amp range selected may change enclosure size and component layout.

2. **Red Alarm Beacon** provides 360° visual check of alarm condition.

3. **Exterior Alarm Test/Normal/Silence Switch** allows horn and light to be tested and horn to be silenced in an alarm condition. Alarm automatically resets once alarm condition is cleared.

4. **Alarm Horn** provides audio warning of alarm condition (83 to 85 decibel rating).

5. **Motor Protective Switches** provide adjustable overload, branch circuit protection and pump disconnect.

6. **IEC Motor Contactors** control pumps by switching electrical lines.

7. **Multi-Tap Transformer** (208/240/480 VAC primary) provides 120V control alarm voltage or 600VAC primary transformer.

8. **Float Connection Terminal Block**

9. **Control Power Indicator/Fuse** indicator light illuminates if control power is present in panel. Alarm activates if control fuse is blown.

10. **Alarm Power Indicator/Fuse** indicator light illuminates if alarm power is present in panel.

11. **Large Incoming Power Connection Terminal Block**

12. **Terminal Block Float Wiring Label**

13. **Ground Lugs**

**NOTE:** Schematic/Wiring Diagram and Pump Specification Label are located inside the panel on enclosure cover.
**MODEL IFS6**

**ALARM PACKAGE**
- 1 = alarm package (includes test/normal/silence switch, fuse, red light, horn, & float)...

**ENCLOSURE RATING**
- W = Weatherproof, NEMA 4X (engineered thermoplastic)

**PUMP FULL LOAD AMPS**
- 600V

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>001</td>
<td>1.0-1.6 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>010</td>
<td>1.6-2.5 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>020</td>
<td>2.5-4.0 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>030</td>
<td>4.0-6.3 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>040</td>
<td>6.0-10.0 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>050</td>
<td>9.0-14.0 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>060</td>
<td>13.0-18.0 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>070</td>
<td>17.0-23.0 FLA</td>
<td>Base</td>
</tr>
<tr>
<td>080</td>
<td>20.0-25.0 FLA</td>
<td>Base</td>
</tr>
</tbody>
</table>

**FLOAT SWITCH APPLICATION**
- H = pump down (select 17 option)
- E = EZconnex® float switch system (select 34 or 35 option)
- X = no floats
- C = C-Level™ sensor (must select 24 or 29 option)

**OPTIONS**
- Listed below

**Zeckonex®** mechanically-activated, narrow angle float switches with quick release connections.

**Zeckonex®** mechanically-activated, narrow angle float switches with quick release connections.